

4/17/2018

Print



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due
PO039372	MEC002-VU	1	1	Net 30	M7050-T7451-P4.50X6.25X10.50	7050 Aluminum Plate, 4.5" Thick x 6.25" Wide x 10.50" Long MATERIAL: 7050-T7451 SIZE: 4.50" X 6.25" X 10.50" LONG GRAIN DIRECTION ALONG: 10.50" LENGTH				10	4/12/2018	10		S061608	Stock	4/17/2018	\$ 136.00 Ea	0	
Total:										10		10							

Plex 4/17/2018 9:15 AM Dart Dubois Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039372**

Supplier: MEC002-VU
Metaux Castle
P.O. Box 4090 Stn A
Toronto
ON
M5W OE9 Canada

PO No: PO039372
PO Date: 3/21/18
Due Date: 4/12/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms: Prepaid
Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M7050-T7451-P4.50X6.25X10.50		7050 Aluminum Plate, 4.5" Thick x 6.25" Wide x 10.50" Long MATERIAL: 7075-T7451 SIZE: 4.50" X 6.25" X 10.50" LONG GRAIN DIRECTION ALONG: 10.50" LENGTH	Firmed	4/12/18	10 Ea	0 Ea	10 Ea	\$136.00/Ea	\$1,360.00
									APR 17 2018	
									DAS 11 9-89	
									Grand Total:	\$1,360.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/21/18 12:12 PM dart.hemmerich.steven

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

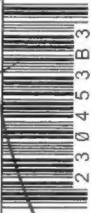
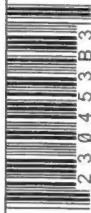
Shipment No:3558968

Ship From: A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 05-APR-18	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier YRC	BOL No 3558968-2			

Shipment Details

Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty
5086215	1	752686.MO	4.5000.PL.7050.T7451.ALUMINUM.US1.48.5000.144.5000 CUT RECTANGLE TO 6.25 IN (+ .1250/- .0000 IN (USE ONE HEAT ONLY)) X 10.5 IN (+ .1250/- .0000 IN (GRAIN TO RUN ALONG 10.5")) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS 4050	10.00 PCS	10.00 PCS
Purchase Order No 39372		Part Number			

Details
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY
ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S
Email P/s and certs to: clavoie@dartaero.com
END USER: DART AEROSPACE
END USE: COMMERCIAL AIRCRAFT PARTS

Delivery No.	Mill/Source	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121731897	KAISER ALUMINUM			1			30.8177
121731897	KAISER ALUMINUM			9			277.3595

INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 2 of 2

<p>These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.</p>	
<p>We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.</p>	
<p>Reviewed by Authorized Castle Metals Representative:</p>	<p>Date: Name:</p>



SHIP TO:

A M CASTLE & CO
14001 ORANGE AVE
P.O. BOX 1402
PARAMOUNT, CA 90723

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number

4474103

CUSTOMER PO NUMBER: 432040-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 752686	SHIP RUN/LOAD: 104011/17	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1241256-1	SHIP DATE: 15-AUG-2017	ALLOY: 7050	CLAD: BARE	TEMPER: T7451
WEIGHT SHIPPED: 6478 LB	QUANTITY: 2 PCS EST.	TRUCK B/L #: 2068463	GUAGE: 4.5000 IN (114.3000 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)
				LENGTH: 144.500 IN (3670.3 MM)

MHU 2139302: LOT 230453B3: 1 pieces;
MHU 2139303: LOT 230453B3: 1 pieces;

Certified Specifications

AMS 4050/RevJ
BAC 5439/RevJ
CMMP 025/RevV
DPS 4.713/RevAK
MMS 1420/RevG

AMS-STD-2154/RevC
BAMS 516-003/RevB
CSTI 006/RevE
GAMPS 9101/RevB/AmdSCN1
PS 21211/RevP

ASTM B 594/Rev13
BSS 7055/RevB
DMS 2233/RevG
GSS16100/RevG/Amd1

Test Code: 4170

Test Results





Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4474103

Lot: 230453B3 Cast 101 Drop 60 Ingot 5 Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7451	LT / 2 (Min:Max)	74.1 : 75.6 (511 : 521)	65.6 : 66.6 (452 : 459)	9.5 : 9.6
	T7451	L / 2 (Min:Max)	73.9 : 74.6 (510 : 514)	66.4 : 67.1 (458 : 463)	13.2 : 13.4
	T7451	ST / 2 (Min:Max)	72.9 : 72.9 (503 : 503)	61.8 : 63.0 (426 : 434)	7.2 : 8.0

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	40.7 Min	41.2 Max
(MS/M) :	23.6 Min	23.9 Max

Stress Corrosion Factor(SCF): 25.9

(ASTM E399)

Fracture Toughness :

KIC(L-T)	36.6 ksi_sqrt_in
	40.3 MPa_sqrt_m
KIC(S-L)	26.9 ksi_sqrt_in
	29.6 MPa_sqrt_m
KIC(T-L)	26.1 ksi_sqrt_in
	28.7 MPa_sqrt_m

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.04	0.08	2.2	0.01	2.0	0.01	6.2	0.03	0.01	0.11	TOT 0.05

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7050												
MIN(wt%)	0.00	0.00	2.0	0.00	1.9	0.00	5.7	0.00	0.00	0.08	EACH	0.05
MAX(wt%)	0.12	0.15	2.6	0.10	2.6	0.04	6.7	0.06	0.05	0.15	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15240B R 5



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4474103

TEST NOTES

Material produced and certified to AMS4050, Rev. J, meets applicable requirements of AMS4050, Rev. H

7050-T7451 plate 3.001-8.000" thick, if ultrasonically inspected, meets requirements of CMMP025 per SDR CMMP025-KaiserT-1.

IF REQUIRED, FRACTURE TOUGHNESS TESTING WAS PERFORMED BY KAISER ALUMINUM OR WESTMORELAND MECHANICAL TESTING & RESEARCH, INC. IN YOUNGSTOWN, PA. ALL TESTING WAS IN ACCORDANCE WITH THE APPLICABLE MATERIAL AND TESTING SPECIFICATIONS. ALL VALUES MEET THE MATERIAL SPECIFICATION REQUIREMENTS. ANY K_{IC} VALUES ARE USABLE FOR LOT RELEASE PER ASTM B645, UNLESS OTHERWISE NOTED. DETAILED TESTING RESULTS ARE ON FILE AT KAISER ALUMINUM.

ALSO IF REQUIRED, PLATE UNDER 1.5" THICK REQUIRING ST TENSILE TESTING WAS TESTED AT WESTMORELAND MECHANICAL TESTING & RESEARCH, INC..

Metal represented by this test report was 100% Type I (immersion) ultrasonically tested from one side with 3mm dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic indications is performed.

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- has been thermally processed in compliance with AMS 2772, where applicable.
- is mercury free, within the limits of detection of ASTM E1215 (<1ppm).
- is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No : 907/2006, and Kaiser regularly monitors these regulations for updates.
- is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- is free of weld repair.
- meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7050-T7451-P4.50X6.83X1030 PO / BATCH NO.: 039372/5061608
 DATE: APR 17 2018

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 10 pcs
 QUANTITY INSPECTED: 10 pcs
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 4.50
 THICKNESS RECEIVED: 4.50
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	<u>AMS 4050C T7451</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	<u>Heat # 23045383</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 11</u>		SIGNED OFF BY: _____	
DATE: <u>8-89 APR 17 2018</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 7050-T7451 ALUMINUM PLATE OR
7050-T7651 ALUMINUM PLATE

SPECIFICATION:

PER AMS 4050 (T7451)
OR AMS 4201 (T7651)

PART NUMBER:

M7050-(HHHH)-PT.TT X W.WW X L.LL
TEMPER THK MIDTH LENGTH

WHERE "HHHH" = TEMPER (T7451 OR T7651)
"PT.TT" = THICKNESS (IN INCHES)

"W.WW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

"L.LL" = LENGTH (IN INCHES, OPTIONAL, FOR WHEN SPECIFYING BILLET WHEN USED ALONG WITH WIDTH)

NOTE: GRAIN DIRECTION MUST BE IN LENGTH DIRECTION

EG. 10.50 LONG BY 6.25" WIDE BY 4.50" THICK PLATE IN T7451 = M7050-T7451-P4.50X6.25X10.50

EG. 11.00 WIDE BY 5.75" THICK PLATE IN T7651 = M7050-T7651-P5.75X11.00

EG. 3.50" THICK PLATE IN T7451 = M7050-T7451-P3.50

RELEASED
2018 MAR 21
ECN 18-641

APPROVED

REV.	NEW ISSUE	NO	DATE
DESIGN	NO	17.12.22	
DRAWN	NO		
CHECKED	NO		
MFG. APPR.	RA		
APPROVED	CP		
DATE	17.12.22		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
REV. A
SHEET 1 OF 1
SCALE
NTS
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